

SUBMITTAL

NTA-SERIES

HYDRONIC EXPANSION TANKS

Models: NTA-15 thru NTA-280 Submittal Sheet No. A-1004C

D	at	te:	4	/1	6

Job Name	Otsego Apartments	Submitted By	Date
Location	102 Francis Street	Approved By	Date
	Jackson, MI 49201	Order No.	Date
Engineer		Notes	
Contractor	Paul Bengel Company		
Sales Rep.	Performance Engineering Group, Inc.		

Description

Wessels NTA series are ASME fixed diaphragm type pre-charged expansion tanks. They are designed to absorb the expansion forces and control the pressure in heating/cooling systems. The system's expanded water (fully compatible with water/glycol mixtures) is contained in heavy-duty diaphragm that prevents tank corrosion and waterlogging problems. All NTA expansion tanks can be installed vertically or horizontally.

Construction

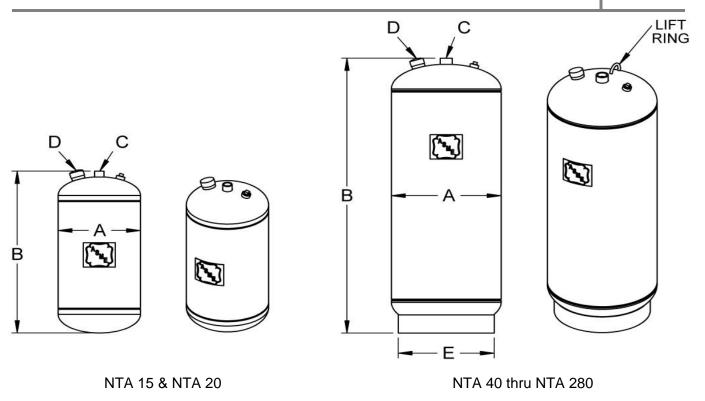
Shell: Carbon Steel Bladder: Heavy Duty Butyl System Connection: Carbon Steel

Performance Limitations

Maximum Design Temperature: 240°F Maximum Design Pressure: 125 PSIG* NTA 15 thru NTA 60: 150 PSIG* NTA 80 thru NTA 280: 125 PSIG* *200 & 250 PSIG available

Model Number	Part Number	Tank Volume (Gallons)	Acceptance Volume (Gallons)	Tagging Information	Quantity
NTA-15	29010015	7.8	6.3		
NTA-20	29010020	11	8.8		
NTA-40	29010040	25	20.2		
NTA-60	29010060	35	28		
NTA-80	29010080	45	36		
NTA-100	29010100	60	48.5		
NTA-120	29010120	70	56.5		1
NTA-144	29010144	80	65		
NTA-180	29010180	90	73		
NTA-200	29010200	115	93		
NTA-240	29010240	140	113.5		
NTA-260	29010260	158	128		
NTA-280	29010280	211	171		

Typical Specification			
Furnish and install, as shown on plans, a	gallon	" diameter X	" (high)
pre-charged expansion tank with a fixed heavy-duty	butyl diaphragm.	The tank shall be equipped	d with a NPT
system connection, and a 0.302"-32 charging valve charging of the tank to meet system requirements. recent addendum of Section VIII Division 1 of the AS	The tank must b	e constructed in accordance	
Each tank shall be Wessels model number NTA	or a	pproved equal.	



Dimensions & Weights

			_			
Model Number	А	В	System Connection	Charging Valve	E	Approx. Ship Weight (lbs)
			С	D		(103)
NTA-15	40	19	2/4			42
NTA-20	12	25	3/4		-	52
NTA-40	10	33			14	84
NTA-60	16	44	1	_	14	97
NTA-80	20	38	1		18	148
NTA-100	20	49				175
NTA-120		46		0.302" -32NC		259
NTA-144		49				268
NTA-180	24	52			22	283
NTA-200		66	1 1/2			325
NTA-240		78				362
NTA-260	20	63]		24	591
NTA-280	30	81]			752

Notes

- Tanks are factory pre-charged at 12 psi and field adjustable.
- California code-sight glass is available upon request.
- Available with mounting clips.



Raypak • Ruud

Your Hot Water Supply Resource

August 11, 2010

Mr. Charlie Brannick Paul Bengel Company 420 East Prospect Avenue Jackson, MI 49203

Dear Mr Brannick,

The start-up of the Raypak boilers and control system at the following location has been completed:

Otsego Apartments 102 Francis Street Jackson, MI 49201

Model Number:

H7-850

Serial Numbers:

1001090160 & 0912090127

The following are	as were tested and reviewed:
⊠ Requir □ To □ Ex □ Ex □ Re ⊠ In □ Re	ies with manufacturer's installation instructions es the following modifications: so small; required size is sceeds recommended length; correct size for this length is sceeds allowable number of elbows; maximum amount is equires Barometric Damper approper vent termination equires inducer/extractor ther: Please Review attached paperwork.
☐ Require ☐ U: ☐ D: ☐ O: ☐ O: ☐ O	ies with manufacturer's installation instructions es the following modifications: ndersized; the minimum required size is amper interlock not functioning bstructed inlet ther: Size of F.A. opening is good, But owner Must control garden growth outside of F.A. Air let Grille.
Require Require Ga Ga Ga Ga Ga Ga Ga Ga Ga G	Pressure les with manufacturer's installation instructions les the following modifications: les pipe undersized; the minimum required size is les pressure too low; the minimum pressure is les pressure too high, the maximum pressure is 10.5" W.C. les vent lines not terminated outside building les vent lines too small; correct size should be les vent line/bleed lines combined – not allowed by fuel gas code liher: NOTE: Static pressure was 10.4" WC and Max is 10.5"WC. Hi Press Gas Safety is set at lo.5" WC. This is a very close tolerance. You cannot change the safety setting. Doing so will leid equipment warranty. Supply press needs to be set a little lower.

water Piping/Pumping for Boiler ☐ Complies with manufacturer's installation instructions ☐ Requires the following modifications: ☐ Pipe size too small; proper pipe size is ☐ Improper pump location; relocate to ☐ Improper piping arrangement; see attached drawing ☐ Other: Bldg System pumping is being up-dated. Old pumps still in at start-up.
Equipment Access Complies with manufacturer's installation instructions Requires the following modifications: Improper clearance to combustibles Improper service access; minimum access required is inches Front Right side Left Side Rear Other:
Electrical Complies with manufacturer's installation instructions Requires the following modifications: Inadequate voltage supply, proper voltage is Improper ground Inadequate circuit size, minimum circuit is amps Other:
Controls ☐ Complies with manufacturer's installation instructions ☐ Requires the following modifications: ☐ Improper sensor location ☐ Improper sensor wire used; correct wire is ☐ Other: System does not have a separate boiler control. Boiler connections "TT" were jumpered to provide a constant call for heat and in doing so, boiler pumps will run continuously.
Please contact me regarding the above issues so that we may forward the completed start-up report to the owner/engineer as required. SEE NOTE AT BOTTOM.
Respectfully,
James Tunquet
James I. Turnquist Performance Engineering Group, Inc.
NOTE:

NC

I have included some documentation and pictures from the job site. Hoping this will help for the correction of a venting termination issue. We are also returning two (2) screens which are factory provided for the vent termination tees. They were sent to us, believing they were extras.

Performance Engineering Group XFyre Start-Up Form

Start-Up will not be done, IF there is any major issue with Water Flow, Gas Supply or Venting **Priority** Job Name Location Phone Number Start-up Date Ostego 102 Francis St. Jackson, MI 49201 8-6-10 Phone Number Paul Cac 517-202-0124 Benge Equipment Manufacturer Model Numbe Control Type H7-850 1001090160 (Master) Raypak NONE **Boiler & System Startup Data and Specifications** Condition of Equipment / Installation What Type of Environment is Equipment In? Is the Equipment Serviceable? 9000 Good Humid/Hot Wet Condensation Leaks EXHAUST & COMBUSTION AIR PIPING - (Pages 23 - 31 in manual) Sizo Total Length Total # of Elbows 4490 1x45 Termination 6" Condensate Duct work Yes 🛂 Material Exhaust Yes 🛂 Exhaust Type PVC Nuetralizer Pitched back Roof No 🗌 Exhaust Room A.R Towards Room Air Term-Type boiler? **CONTROL SETTINGS** Control System Auto Reset High Manual Reset 200 deg . 175 deg Cascade Set-point Limit (Fixed) П System 🔽 GAS TYPE PRESSURE RELIEF VALVE BOILER OPERATION 1,100,000 BTU System Light 🔲 Heavy 💆 Secondary Working Nat 🖭 Moderate Sudden Loads Regulator Pressure Model # **GAS PRESSURE** Fan Hi Fire = -0.24 Man HF = 3,01 LF - . 15 Yes 🖳 Static Pressure Mfg's Spec. -3.2 ±.3 Appearance of Flame Inlet Pressure at Boiler High Fire 10.06 Low Fire 10.30 Level 10.40 Lo -0,2 ±,3 9000 No SAFETY CONTROL TESTS (Check all that apply & NOTE SETTING) Flow Switch Low Water Cutoff Manual Reset High Limit Ignition Control Lockout Blocked Drain Switch Other 4 T COMBUSTION ANALYSIS - See Pages 42 & 43 in the Manual for Instructions on Setting the Gas Valve CO2 High Fire CO Are Mfg's Specs met? 10.3 NOX PPM = **BOILER TEMPERATURE RISE** At Full Fire 50 30 In Delta T Out & C **BOILER PUMP** Manufacture HP Amp Draw Inlet Voltage Mfg. Amp UPS 40-80/2F Phase SYSTEM PUMP Changina VFD's i.e. Grundfos, Taco, B&G PUMP MODEL, NOT Model (i.e. Amp Draw Mfg. Amp Spec MOTOR INFO UP26-99F) Running Maximum POWER SOURCE TEST -120VAC -1-60Hz Boiler Minimum Service Clearances Hot to Neutral = 108Vmin/132Vmax Rear 24 Inches Hot to Ground = 108Vmin/132Vmax Top 24 Inches Ground to Neutral = Front 24 Inches Phasing of power supply is critical: Especially for multiple cascade systems Does voltage test meet specs? Yes ☐ No ☐

Performance Engineering Group XFyre Start-Up Form

Start-Up will not be done, IF there is any major issue with Water Flow, Gas Supply or Venting Priority **P3** Job Name Location Phone Number Start-up Date 102 Francis St. Jackson, MI 49201 Ostego 8-6-10 Phone Number Bengel Company 517-202-0124 Equipment Manufacturer Model Number Control Type 0912090127 (Follower) H7-850 Raypak NONE **Boiler & System Startup Data and Specifications** Condition of Equipment / Installation Is the Equipment Serviceable? Good (Humid/Hot) Wet Condensation Leaks EXHAUST & COMBUSTION AIR PIPING - (Pages 23 - 31 in manual) Size Total Length Termination 30 Material Exhaust Exhaust Elbows 4x90 1x45 11 Roof Nuetralizer Pitched back Type PUC Intake No 🗌 Exhaust Towards Room Air Term-Type CONTROL SETTINGS Control System Auto Reset High Manual Reset 175 deg 200 deg . Cascade Limit (Fixed) П **GAS TYPE** PRESSURE RELIEF VALVE BOILER OPERATION 1,100,000 BTU System Light [Secondary Heavy 🕨 Working Nat 🗹 Sudden Loads LP 🗌 Regulator Pressure yes **GAS PRESSURE** La -0.10 Yes 🖳 Static Pressure Man Hi -3.21.3 Inlet Pressure at Boiler 10.21 High Fire Level Low Fire 10,48 10,40 LOW_-0.2 ± .3 9000 No SAFETY CONTROL TESTS (Check all that apply & NOTE SETTING) Flow Switch Low Water Cutoff Manual Reset High Limit **Auto High Limit** Blocked Drain Switch Ignition Control Lockout Other TH COMBUSTION ANALYSIS – See Pages 42 & 43 in the Manual for Instructions on Setting the Gas Valve CO2 High Fire CO Are Mfg's Specs met? 18 NOX PPM = **BOILER TEMPERATURE RISE** At Full Fire In 46 Comments: Delta T 31 Out BOILER PUMP HP Amp Draw Grundfos 4.03 Inlet Voltage Mfg. Amp UPS 40-80/2F SYSTEM PUMP hanging i.e. Grundfos, Taco, B&G Location PUMP MODEL, NOT Model (i.e. Voltage Amp Draw Mfg. Amp Spec MOTOR INFO UP26-99F) Running POWER SOURCE TEST -120VAC -1-60Hz Boiler Minimum Service Clearances Hot to Neutral = 108Vmin/132Vmax 120,1 Rear 24 Inches Hot to Ground = 108Vmin/132Vmax 120.0 Top 24 Inches Ground to Neutral = <1Vmax 24 MV Front 24 Inches Phasing of power supply is critical: Especially for multiple cascade systems Does voltage test meet specs? Yes You I

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	THER EQUIPMENT/DEVI	
	Water Sensor Location	Supply Loop Air Sensor Location South wall
	Software Version #	Cascade Communication YES
M	ISCELLANEOUS Was a service manual prese	nt on the job site? Yes No No Was an owner representative present on startup? Yes No Name
A	DDITIONAL COMMEN	
_	NO Control V	rooked in. TT is Jumpered to give a continouse Call
<u> </u>	Loop always	Circulates, boilers and Cooling tower use the same Piping Valued off in Summer and Cooling tower in winter.
	poilers are	valued off in Sumpries and Cooling tower in winter.
F	Funning of	boilers ok. gas static is at high limit but drops when
0	ther boilers	are working. (city Sometimes has Issues with pressure drops)
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	need to add	
	1650 10 400	
Т	his equipment has	been properly started and is operating satisfactorily at this time. Yes No
		eatt Stewers Date 8-6-10 Owner/Rep's Signature X Carl Congrue Date
L		IN THE BLANK SPACE BELOW PLEASE:
	Olestale Man	
	Sketch Ver	nting and Air Configurations; MUST INCLUDE Size, Length, Termination Style & Clearances
В	Below, please docur	nent any special Xfyre Control Settings
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	Manufacturer Issues	a'ca -
[Potential Issues	= Louvers
	☐ OTHER-Explain	Dampers
	** 3 Possible Screens +	Number (#):

User Menu = UM#, Status Menu = SM# and Installer Menu = IM#

لمعا
OTHER EQUIPMENT/DEVICES: Water Sensor
Location Supply Loop Air Sensor Location South wall
Software Version # Cascade Communication
MISCELLANEOUS Was a service manual present on the job site? Yes No Was an owner representative present on startup? Yes No No Name
ADDITIONAL COMMENTS
Lag I Looks ok
Need to add TEE To vent termination
This equipment has been properly started and is operating satisfactorily at this time. Yes \(\Bar{\text{No}} \) No \(\Bar{\text{No}} \)
Technician's Signature X Seath Stavens Date & 6-10 Owner/Rep's Signature X Coul Couring Date
IN THE BLANK SPACE BELOW PLEASE:
Sketch Venting and Air Configurations; MUST INCLUDE Size, Length, Termination Style & Clearances
Below, please document any special Xfyre Control Settings
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out Doci CU 75°
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☐ Manufacturer Issues
□ Potential Issues
□ OTHER-Explain
** 3 Possible Screens + Number (#):

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User Menu = UM#, Status Menu = SM# and Installer Menu = IM#



32995 Industrial Road Livonia, MI 48150-1617 Phone 734.266.5300 Fax 734.266.5310

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32995 Industrial Road Livonia, MI 48150-1617 Phone 734.266.5300 Fax 734.266.5310

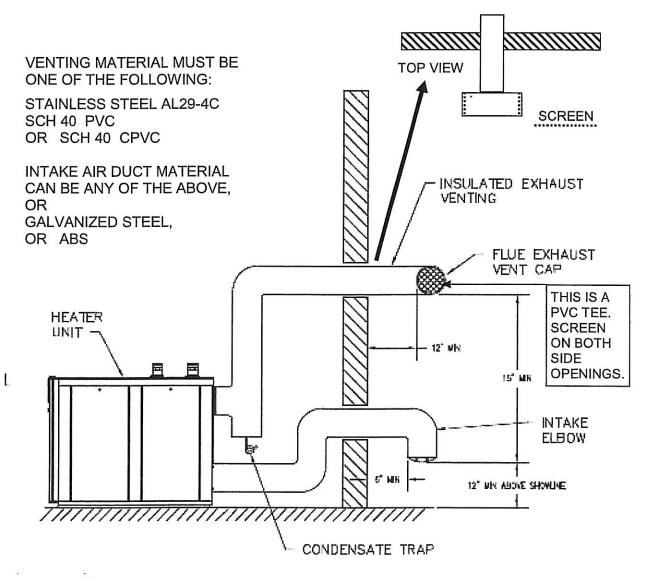
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XFYRE VENTING REQUIREMENTS

In all of Raypak's Boiler Manuals, they show the same requirement for horizontal venting of a boiler. This requirement is pointed out in the illustration below which is from the Xfyre Boiler's Installation Manual. The flue exhaust vent cap is just a Sch 40 PVC Tee which has a screen in either side of the run of the tee (screens provided with boiler). The Tee is to be installed in a horizontal position (run of tee) and to be in an open area which will allow for free distribution of the flue gases. Multiple boilers should not terminate on the same plane which could inhibit their function.

Page 30 shows a typical installation of Raypak's stainless steel termination hood (typically called a chicken roaster). I know it is not part of this job and not your problem, but you may want to make your customer aware of the fact that it is installed wrong too.



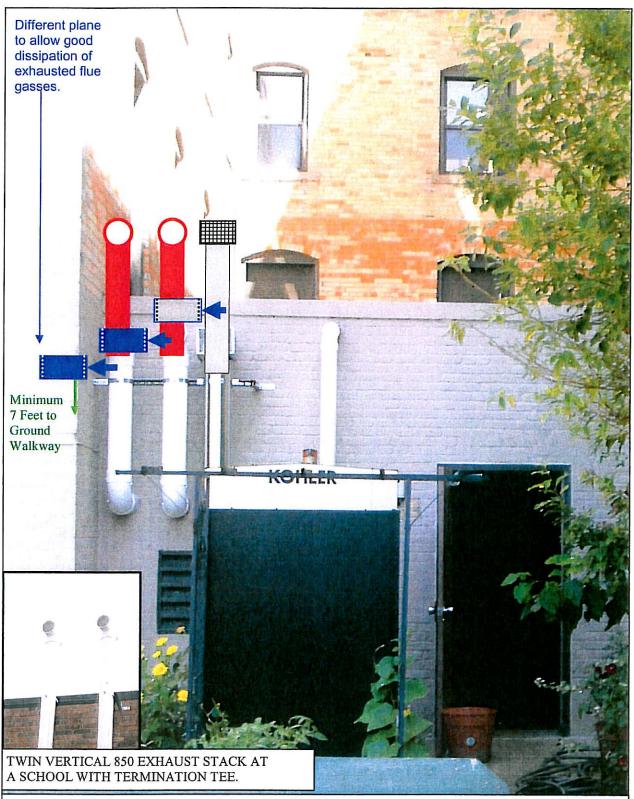
Refer to Table F and local codes.

Fig. 23: Horizontal Through-the-Wall Direct Venting



MINIMUM OF 2 FEET ABOVE ROOF LEVEL AND THE RUN OF THE TERMINATION TEE MUST BE PARALLEL TO THE WALL. NOTE: The improperly installed Hi-Delta termination should be raised too, to correct its proper functioning.

FOR THIS OPTION, THE TERMINATION TEE MUST PROTRUDE OUT PASSED THE WALL AND EACH VENT'S TEE, MUST BE A LITTLE HIGHER THAN THE ONE NEXT TO IT FOR PROPER DISIPATION OF GASSES. LOWEST TERMINATION MUST BE AT LEAST 7 FEET ABOVE A PUBLIC WALKWAY.



Raypak also voiced a concern about the availability of good cross winds for this corner installation. Worry is that flue gasses could build up and linger in the area which could affect the upper roof area and the lower ground area.

Please advise customer that this fresh air inlet grille needs to be free and clear of anything which could potentially block the availability of incoming combustion air. Highly suggest maintaining at least a 2 foot clearance in front of the opening at all times.



speed. Do not operate summer exhaust fan. Close fireplace dampers.

- Place in operation the appliances being inspected.
 Follow the manufacturer's instructions for lighting each appliance. Adjust thermostat so appliance will operate continuously.
- Check the pressure at a pressure tap located 12 in. above the bottom joint of the first vertical vent pipe. Pressure should be anywhere between -0.01 and -0.08 in. WC.
- After it has been determined that each appliance remaining connected to the common venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and other gas burning appliances to their previous conditions of use.
- 7. Any improper operation of the common venting system should be corrected so that the installation conforms with the NFGC (U.S.) or B149.1 (Canada). When re-sizing any portion of the common venting system, the common venting system should be re-sized to approach the minimum size as determined using the appropriate tables in Appendix G in the NFGC (U.S.) or B149.1 (Canada).

Horizontal Through-the-Wall Venting (Category III)

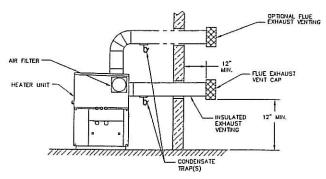


Fig. 25: Horizontal Through-the-Wall Venting (Category III)

Installation

These installations utilize the heater-mounted blower to vent the combustion products to the outdoors. Combustion air is taken from inside the room and the vent is installed horizontally through the wall to the outdoors. Adequate combustion and ventilation air must be supplied to the equipment room in accordance with the NFGC (U.S.) or B149.1 (Canada).

The total length of the horizontal through-the-wall flue system should not exceed 70 equivalent ft in length. If horizontal run exceeds 70 equivalent ft, an appropriately sized extractor must be used. Each elbow used is equal to 10 ft of straight pipe. This will allow installation in one of the four following arrangements:

- · 70' of straight flue pipe
- 60' of straight flue pipe and one elbow
- · 50' of straight flue pipe and two elbows
- · 40' of straight pipe and three elbows

The vent cap is not considered in the overall length of the venting system.

The vent must be installed to prevent flue gas leakage. Care must be taken during assembly to ensure that all joints are sealed properly and are airtight. The vent must be installed to prevent the potential accumulation of condensate in the vent pipes. It is required that:

- The vent must be installed with a slight downward slope of not more than 1/4 inch per foot of horizontal run to the vent terminal.
- The vent must be insulated through the length of the horizontal run.

For installations in extremely cold climate, it is required that:

- The vent must be installed with a slight upward slope of not more than 1/4 inch per foot of horizontal run to the vent terminal. In this case, an approved condensate trap must be installed per applicable codes.
- The vent must be insulated through the length of the horizontal run.

Termination

The flue direct vent cap MUST be mounted on the exterior of the building. The direct vent cap cannot be installed in a well or below grade. The direct vent cap must be installed at least 1 ft above ground level and above normal snow levels. The Raypak-approved stainless steel flue direct vent cap must be used (sales order option D-15).

WARNING: No substitutions of flue pipe or vent cap material are allowed. Such substitutions would jeopardize the safety and health of inhabitants.

XFYRE CONTROL CONFIGURATIONS: D.N.C. = Factory Set: Do Not Change OSTEGO APTS

Lag H7-850	Lag H7-850 0912090127 XFYRE CONTROL - REFERENCE / PROGRAMMING CHART							
Screen No:		Setting (options)	Programmed Setting	med Screen No:		Default Setting (options)		Programmed Setting
S-1 Operate Mode	HYDRO	NIC	NO OPTIONS		S-19 Indirect Temp.	180F	(119F - 190F)	DF
S-2 DHW CombiMax	149F	(104F - 149F)	NOT USED		S-20 WPS Input	Flow Sv	vitch (D.N.C.)	DF
S-3 DHW Tnk Max	180F	(95F - 185F)	DF		S-21 ErrorOutdSensor	OFF	(OFF / ON)	DF
S-4 Offset	36F	(1 - 45F)	NOT USED		S-22 MaxFanSpeed	100%	(50% - 100%)	DF
S-5 DHW DIFF	5F	(1 - 18F)	DF		S-23 CascadeConfig	OFF/VI	S3 (OFF/All926)	ALL 926
S-6 DHWPmpDelay	0 Min	(0 - 10 Minutes)	DF		S-24Cascade Rotation	24hrs	(0 - 240hrs)	DF
S-7 OutdoorCutOff	68F	(41F - 122F)	75 ° F		S-25 CasDHW Config.	DHW E	ntire Cascade	DF
S-8 ResetMinOut	5F	(-49 - 32F)	ÐF		S-26 SysPmpFreeze	Protect	Off (Off-104F)	DF
S-9 ResetMaxTemp	190F	(77F - 190F)	DF		S-27 SysSenseFault	ON	(ON - OFF)	DF
S-10 ResetMaxOut	68F	(32F - 95F)	75°F		S-28 FreezeProtect	ON	(ON - OFF)	DF
S-11 ResetMinTemp	95F	(32F - 190F)	DF		S-29 DHWDemandStart	MAX	(MAX - MIN)	DF
S-12 HydMinTemp	90F	(32F - 190F)	DF		S-30 Extra Boiler	OFF	(OFF / 50-100)	DF
S-13 HydPmpDelay	0 Min	(0-10 Minutes)	DF		S-31SingBoilCascade	OFF	(ON - OFF)	DF
S-14 DHWPriority	30Min	(0-60 Minutes)	DF		S-32MaintenanceMode	OFF (Off/RunHrs/Date)	DF
S-15 CascadeAddr	0	(1 - 7)			UM#1 Cascade Loop	159°F	(50-190°F)	180
S-16 0-10V Config	DHW TI	hermister	OFF		UM#2 Cascade Diff	30°F	(2-45-4)	DF
S-17 0-10V Mode	Temper	aturre	DF		UM#3 DHW Set pt.	1404		DF
S-18 Step Mod	ON	(ON - OFF)	OFF		UM#Y DHW D:FF	5°F		DF

[^] Screens 33, 34, 35 & 36 are not active, "Unless" Screen # 32 has been set for RunHours or Date, Then these screens are use for programming the selected mode (see manual).

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XFYRE CONTROL CONFIGURATIONS: D.N.C. = Factory Set: Do Not Change Ostego Apts

Master H7-850 1001090160 XFYRE CONTROL - REFERENCE / PROGRAMMING CHART							
Screen No:	Default Setting (options)		Programmed Setting	Screen No:	Default Setting (options)		Programmed Setting
S-1 Operate Mode	HYDRONIC		NO OPTIONS	S-19 Indirect Temp.	180F (119F - 190F)	DF
S-2 DHW CombiMax	149F	(104F - 149F)	NOT USED	S-20 WPS Input	Flow Switch	(D.N.C.)	DF
S-3 DHW Tnk Max	180F	(95F - 185F)	DF	S-21 ErrorOutdSensor	OFF	(OFF / ON)	DF
S-4 Offset	36F	(1 - 45F)	NOT USED	S-22 MaxFanSpeed	100% (50% - 100%)	DF
S-5 DHW DIFF	5F	(1 - 18F)	DF	S-23 CascadeConfig	OFF/VIS3	(OFF/All926)	ALL 926
S-6 DHWPmpDelay	0 Min (0	- 10 Minutes)	DF	S-24Cascade Rotation	24hrs	(0 - 240hrs)	DF
S-7 OutdoorCutOff	68F	(41F - 122F)	75 ° F	S-25 CasDHW Config.	DHW Entire	Cascade	DF
S-8 ResetMinOut	5F	(-49 - 32F)	DF	S-26 SysPmpFreeze	Protect Off	(Off-104F)	DF
S-9 ResetMaxTemp	190F	(77F - 190F)	DF	S-27 SysSenseFault	ON	(ON - OFF)	DF
S-10 ResetMaxOut	68F	(32F - 95F)	75°F	S-28 FreezeProtect	ON	(ON - OFF)	DF
S-11 ResetMinTemp	95F	(32F - 190F)	DF	S-29 DHWDemandStart	MAX	(MAX - MIN)	DF
S-12 HydMinTemp	90F	(32F - 190F)	DF	S-30 Extra Boiler	OFF (C	FF / 50-100)	DF
S-13 HydPmpDelay	0 Min (0-10 Minutes)	DF	S-31SingBoilCascade	OFF	(ON - OFF)	ÐF
S-14 DHWPriority	30Min (0-60 Minutes)	DF	S-32MaintenanceMode	OFF (Off/F	RunHrs/Date)	DF
S-15 CascadeAddr	0	(1 - 7)	0	UM# 1 Coscade Loop	159°F	(50-190)	180
S-16 0-10V Config	DHW Thermister		off	UM# Cascade Diff	30° F	(2-45F)	DF
S-17 0-10V Mode	Temperaturre		DF	UM # DHW Set pt.	140°F	(95-185F)	DF
S-18 Step Mod	ON	(ON - OFF)	OFF	UM # DHW DIFF	1 5°F	(1-18°F)	DF

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